

Work Order ID 136775

136775

Page 1

Friday, September 04, 2015 2:26:48 PM

Item ID: D412-761-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Modified Latch Mechanism, LH
 Start Date: 9/4/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 9/4/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: SEP 04/15 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-761-043 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

2X BAS 27 9-8-15
 NOV 30 2015 DAS 8 9-89
 BAS 27 9-69

DEC 02 2015

Work Order ID 136775

136775

Page 2

Friday, September 04, 2015 2:26:48 PM

Item ID: D412-761-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Modified Latch Mechanism, LH
 Start Date: 9/4/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 9/4/2015 Req'd Qty: 2.00 ***2*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				2			
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-761-043 Location:FG020			FG020					
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DEC 02 2015

15/12/3

20159203

Picklist Print

Friday, September 04, 2015 2:26:53 PM

Page 1

Work Order ID: 136775

136775

Parent Item: D412-761-043

D412-761-043

Parent Item Name: Modified Latch Mechanism, LH

Start Date: 9/4/2015

Required Date: 9/4/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:B
11.11.29 AS PER DSI9580 DD VRF:EC IPP REV:C 12.07.23
ECN12-568 chg002 DD VRF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3589-041		Manufactured	No			110	Each	1.0000	1	2			
D3589-041									**	136599		DAS	
Latch Assembly	BAS 27 9-89										6 9-89	28 9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST232				1					
					123051			1					DAS 6 9-89
D3589-047		Manufactured	No			110	Each	0.0000	1	2			DAS 6 9-89
D3589-047	BAS 27 9-89								**	136466		28 9-89	
Fwd Guide													
D3589-049		Manufactured	No			110	Each	0.0000	1	2			DAS 6 9-89
D3589-049	BAS 27 9-89								**	136637		28 9-89	
Aft Guide													
MS16997-24		Purchased	No			110	Each	40.0000	2	4			
MS16997-24	BAS 27 9-89								**				
SCREW													DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST316				40					
					m132656			40					
NAS1149DN632J		Purchased	No			110	Each	216.0000	2	4			
NAS1149DN632.J	BAS 27 9-89								**				
Washer													DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
				ST270				216					
					M127255			10					
					M128812			49					
					M132677			157					

DEC 02 2015
28 9-89

2X

BAS 27 9-89

4

7

Picklist Print

Friday, September 04, 2015 2:26:53 PM

Page 2

Work Order ID: 136775

136775

Parent Item: D412-761-043

D412-761-043

Parent Item Name: Modified Latch Mechanism, LH

Start Date: 9/4/2015

Required Date: 9/4/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L06

Purchased

No

110

Each

144.0000

2

4

MS21042L 06

Nut

133316

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

ST304

101

m131294

1

m132803

100

ST305

43

m129499

3

m131317

40

DAS
6
9-89

DAS
28
9-89

NOV 30 2015

6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
								D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
								D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
X								D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X							D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
		X	1					D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	1		X					D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	1			X				D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1					X			D412-761-049	ARMREST KIT, LH
	1					X		D412-761-051	ARMREST KIT, LH
							X	D412-761-141	VENT KIT
		1						D3589-041	LATCH ASSEMBLY
		1						D3589-047	FORWARD GUIDE
		1						D3589-049	AFT GUIDE
		2						MS16997-24	SCREW
		2						MS21042L06	NUT
		2						NAS1149DN632J	WASHER (OR AN960JD6L)
			1					D3676-1	LARGE BUBBLE WINDOW
			1					D3678-1	PLACARD
			1					D3678-3	PLACARD
			1					D3700-1	INBOARD WINDOW DOUBLER
			1					D3700-3	OUTBOARD WINDOW DOUBLER
			1					D3701-1	FLOOR DOUBLER
			1					D3702-1	FORWARD DOUBLER
			1					D3703-1	AFT DOUBLER
			1					D3703-3	AFT CORNER DOUBLER
			1					D3703-5	AFT CAP
			1					D3704-1	ESCUTCHEON
			1					D3704-3	ESCUTCHEON
			1					D3708-1	ANGLE
			1					D3708-3	ANGLE
			1					D3709-1	ANGLE
			1					D3709-3	ANGLE
			1					D3802-1-135	SEAL
			1					DT9458	CUTTING TEMPLATE
			26					AN3-7A	BOLT
			26					MS21042L3	NUT
			1					MS24694-C5	SCREW (OR MS24694-S5)
			1					MS24694-C13	SCREW (OR MS24694-S13)
			1					NAS43DD3-24	SPACER
			52					NAS1149D0363J	WASHER (OR AN960JD10)

(CONTINUED ON PAGE 11)

Work Order ID 136775***136775***

Page 1

Item ID: D412-761-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Modified Latch Mechanism, LH

Stop ***NS2***

Start Date: 9/4/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/4/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ Date: SEP 11 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

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Packaging									
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120									
QC	Memo	0.00							
Quality Control									

MLJ NOV 3 0 2015
